



baelz 344

DESCRIPTION

The baelz 344 is an industrial 2-way control valve. The stainless steel housing allows utilization under demanding operating conditions.

TECHNICAL SPECIFICATIONS

Connection type: Flange EN 1092-2; EN 1092-1 Shapes D / E / F on request.

Plug type: parabolic plug / conical

Control characteristic: equal percentage, linear, OPEN / CLOSED

Working media: liquids, water, thermal oil, steam, gases

Leakage class (EN 1349)

metal-to-metal seal: 0.004% Kvs (better than class IV)

with Teflon plug: 0.001% Kvs (better than class VI)

Stroke (mm)

DN 80

22

DN 100, DN 125

22

DN 150

44

Spindle Ø (mm)

10

16

22

Options		Designation
Plug	Parabolic plug (standard)	baelz 344
	Balanced	baelz 344-EMF
	Cage plug	baelz 344-LK
	With V-rings in PFTE (max. temperature 240°C)	baelz 344-TK
Stem seal	V-rings in PFTE standard	baelz 344
	Cooling tube	baelz 344-K
	Cooling tube + bellows seal	baelz 344-K-SS
Additional options	V-shaped seal heating (for media at temperatures of - 10 to - 40°C) Pmax. 20 W; 12-24 V / 110-230 V AC/DC	baelz 85950...
	Construction without silicone	baelz 344-Silf
	Version for drinking water	baelz 344-twg

T max. (°C) / P max. (bar)

Housing material	Stainless steel 1.4408	
	PN 16	PN 40
baelz 344	240/12.8 ... 100/16	240/32.1 ... 100/40
baelz 344-EMF		
baelz 344-K	350/11.4 ... 100/16	350/28.5 ... 100/40
baelz 344-K-SS	350/11.4 ... 100/16	350/25 ... 100/40

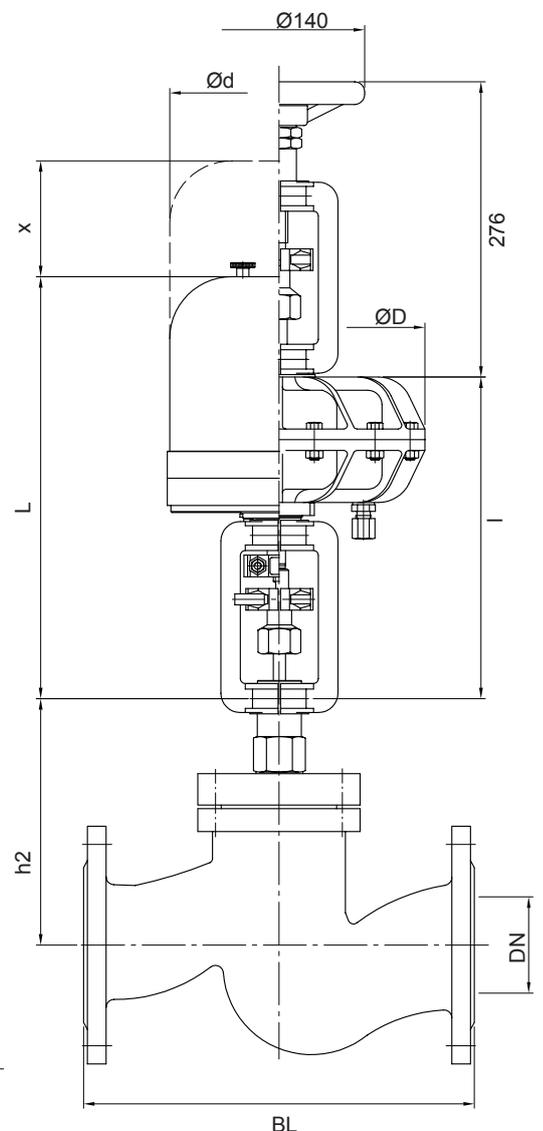
DN	Kvs value (m³/h)			
	80	100	125	150
Standard	105	130	200	360
Balanced (EMF)				
Cage plug (LK)	on request			

DN	Weight of the baelz 344 valves (kg)			
	80	100	125	150
PN16	28.7	39	57	90
PN40	29.7	41	60	93

Dimensions of the baelz 344 valves (mm)			
DN	BL	h1	h2
80	310	154	189
100	350	169	208
125	400	189	227
150	480	194	261

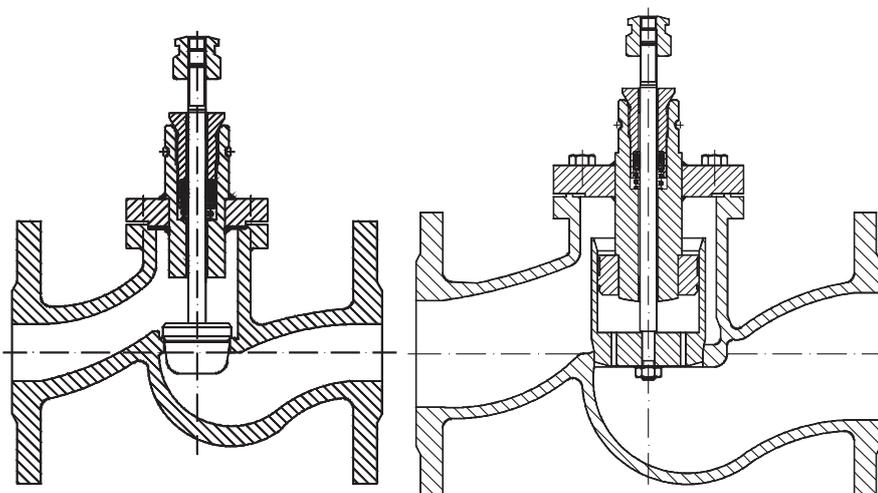
Dimensions of the baelz 373 actuators (mm)					
Designation	L	x	Ød	l	ØD
E 07	320	145	129		
E 45	560	150	175		
P 21				268	242
P 21-V6				304	242
P 22				322	242

Electric actuators: baelz 373-E
 Pneumatic actuators: baelz 373-P



baelz 344 dimensions

Sectional drawings of the baelz 344 plug



Parabolic plug
baelz 344

Balanced plug
baelz 344-EMF

Maximum differential pressure ΔP_{max} (bar) at which the actuator closes the valve completely

The differential pressures specified here are limited by the nominal pressure of the housings, if this is lower.

Electric actuators. Plug closes against the flow.

Actuator baelz 373-	Power (N)	DN (mm) / maximum differential pressure ΔP_{max} (bar)													
		15	20	25	32	40	50	65	80	100	125	150	200	250	300
E07- 20-	2000	40	40	32	20	12	8	4.8	3	2	1.2				
E65- 11-	1100	25	25	21	11	6.3	3.5	1.7	0.9	0.3					
E65- 20-	2000	40	40	32	20	12	8	4.8	3	2	1.2				
E45- 40-	4000	40	40	40	40	25	16	10	6.9	4.4	2.8	1.7			
E66- 80-	8000											3.1	1.6	0.9	
E66- 150-	15000											7.1	3.8	2.3	1.5
E88-ALS-25-	2500											0.5			
E88-ALS-75-	7500											3.1	1.6	0.9	
E88- 100-	10000							28	18	11	7.4	5	2.7	1.7	1.1
E88- 100-	13000							37	24	15	9.8	6.7	3.7	2.3	1.5
E88- 100-	16000							40	30	19	12	8.4	4.6	2.9	2
E88- 300-	30000											15.3	9	5.8	3.9
E88- 300-	35000											18.9	10.5	6.7	4.6
E88- 300-	40000											21.7	12.1	7.7	5.3

Pneumatic actuators (OPG) closed without compressed air. Plug closes against the flow.

Actuator baelz 373-	Power (N)	req. feed pressure (bar)	DN (mm) / maximum differential pressure ΔP_{max} (bar)													
			15	20	25	32	40	50	65	80	100	125	150	200	250	300
P21- 3	1020	1.2	29	29	16	9.9	6.3	4.6	2.7	1.8	1	0.6				
P21- 6	2040	3.0	40	40	35	21	13.5	8.9	5.2	3.4	2.2	1.4				
P21- 12	3390	6.0	40	40	40	36	23	14	8	5	3.5	2.1				
P21- 18	4030	6.0	40	40	40	40	27	18	10	7	4.5	2.8				
P21- V6	7590	6.0	40	40	40	40	40	34	20	13	8	5				
P22- 3	1846	3.0	40	40	34.5	18.8	11	6.5	3.4	2	1.1	0.5				
P22- 6	3692	6.0	40	40	40	40	25.2	15.3	8.5	5.3	3.2	1.9				
P31- 3	2480	1.2											1.1			
P31- 6	4960	3.0											2.4			
P31- 18	10560	6.0											5.3			
P32- 6	4402	3.0												0.8		
P32- 18	8115	6.0												1.8		
P41- 3	3765	1.2											2.4	1	0.6	0.4
P41- 6	7530	3.0											5	2	1.3	0.9
P41- V6	31920	6.0											21	10.5	6.5	4.5

Pneumatic actuators (OPO) open without compressed air. Plug closes against the flow.

Actuator baelz 373-	Power (N)	req. feed pressure (bar)	DN (mm) / maximum differential pressure ΔP_{max} (bar)													
			15	20	25	32	40	50	65	80	100	125	150	200	250	300
P21- 3	1020	1.2	7	7	4.5	2.8	1.8	1.1	0.6	0.4	-	-				
		3.0	40	40	40	40	31	19	12	8	5	3				
		6.0	40	40	40	40	40	40	30	20	12	8				
P21- 6	2040	3.0	40	40	35	21	14	8	5.3	3.5	2.2	1.4				
		6.0	40	40	40	40	40	39	24	16	10	6				
P31- 3	2480	1.2											0.6			
		3.0											6			
		6.0											14.8			
P31- 6	4960	3.0											3			
		6.0											12			
P41- 3	3765	1.2											1.2	0.7	0.4	0.3
		3.0											12	6.8	4.3	3
		6.0											30	17	11	7.5
P41- 6	7530	3.0												5	3	2
		6.0												15	10	6