

**Note:**

- All nozzles and sleeves principally to be connected without load pursuant AD2000.
- On the inlet side, a straight pipeline must be provided as a calming section with a length of min. 6 x DN of the heat exchanger inlet nozzle. The nominal diameters of the pipe and heat exchanger inlet nozzles must match.
- Required hot water quality according to VDI 2035 (avoidance of damage in hot water heating systems according to DIN EN 12828)

## baelz 106

### SPIRAL TUBE HEAT EXCHANGERS

- standing version, thus suitable for capacity control with condensate backup
- exchangeable tube bundles optional
- Options: with feet / wall mounting / tipping device
- high elasticity for large temperature differences
- version without glands

### FLUIDS

Tube side inlet/outlet: steam/condensate

Shell side: heating water / sanitary water / glycol

To avoid corrosion in heat exchangers, water qualities must be checked and recorded at regular intervals.

Requirements for water qualities can be found in our Corrosion Specification, which we are happy to send you upon request.

### Technical specifications, baelz 106

<b>Tubes</b>	Copper / stainless steel, tube bundles not exchangeable
<b>Tube sheet</b>	Carbon steel
<b>Preheader</b>	Carbon steel
<b>Shell</b>	Carbon steel
<b>Condensate tray</b>	Carbon steel, not removable
<b>Insulation</b>	Mineral wool with galvanized metal shell 80 mm
<b>Housing height</b>	max. 2200 mm
<b>Diameter</b>	min. Ø 89 mm, max. Ø 1000 mm

**Execution, production and testing according to Pressure Equipment Directive PED 2014/68/EU**  
**Category / Module: I / A, II / A2, III / G or IV / G or Art. 4, para. 3 and AD 2000 Rules.**

### Surcharges

removable condensate tray (B1) made of carbon steel
removable condensate tray (C1) made of carbon steel incl. 2 connections for thermo-level degassing (TNE)
exchangeable tube bundle (Fa)
"TURBO" version

baelz 106: tube side steam / condensate; shell side fluid

- 01 = steam inlet
- 02 = condensate outlet
- 03 = return inlet
- 04 = flow outlet
- 05/03 = secondary emptying (G 1/2")
- 010 = secondary deaeration/venting (G 1/4")