



# Baelz-electrodyne®

Compact microprocessor-based controller for industrial applications



**baelz 6490**  
96 mm x 96 mm x 135 mm, IP 65  
GL – Germanischer Lloyd



**baelz 6590**  
48 mm x 96 mm x 140 mm, IP 65



Removable terminal block  
No ventilation slots

## µCelsitron constant controller: temperature, pressure, level, flow-rate, etc.

### Inputs

**Process factors:** Pt 100 | 0/4–20 mA | 0/2–10 V

**External setpoint:** 0/4–20 mA | 0/2–10 V | via serial interface

### Control functions via digital inputs:

- OPEN Valve opens, stroke 100 %
- CLOSE Valve closes, stroke 0 %
- STOP Valve does not move
- REM/LOC Setpoint changeover external / internal
- SP.2 Changeover to setpoint 2, safety setpoint

### Output

	96 mm x 96 mm	48 mm x 96 mm
► Two position   Three position   PID three position step	baelz 6490	baelz 6590
► PID 0/4–20 mA   PID 0/2–10 V	baelz 6496	baelz 6596
► Two position   PID pulse-pause-modulation	baelz 6440	baelz 6540

**Alarm relays:** Fixed limit value | Setpoint dependent limit value

**Serial interface RS 485, data transfer MODBUS RTU**

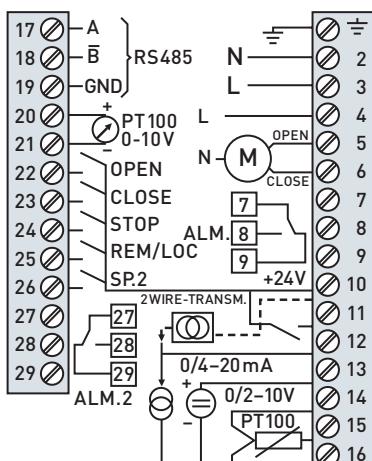
**High-value control algorithm:**

P | PD | PI | PID | self-optimization

**Robust electromagnetic compatibility**

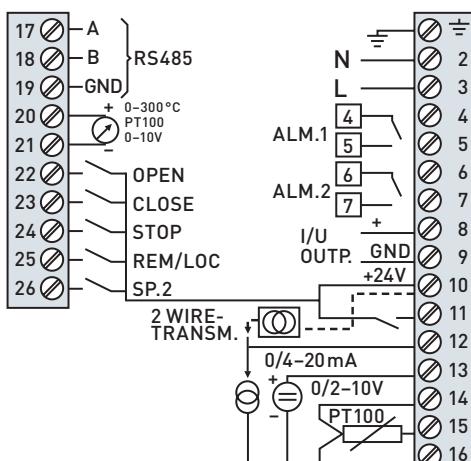


### Electrical connection



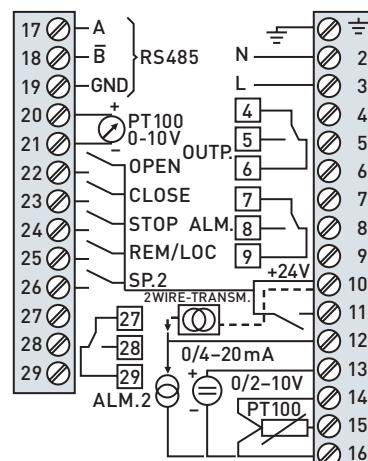
baelz 6490/6590

### Maximum configuration



baelz 6496/6596

### Pluggable screw terminals



baelz 6440/6540

The controllers can be supplied partially configured (right-hand terminal block) or fully configured (both terminal blocks).

### Technical data

Power supply	230V AC   115V AC   24 V AC
Power consumption	Approx. 7 VA
Permissible ambient temperatures	0 °C to 50 °C -25 °C to +65 °C
► Operation	
► Transport	
Degree of protection	Front IP 65 according to DIN 40050
Analog inputs	Pt 100   2.4 = 0 °C to 300 °C or 2.2 = 0 °C to 400 °C Connection in three-wire system 0/4–20 mA, input resistance = 50 Ω 0/2–10 V, input resistance = 100 kΩ
Accuracy	0.1 % of the measuring range
Digital inputs	High active, $R_i = 1 \text{ k}\Omega$ ; n.c. 0 V DC = low 12 V to 24 V DC = high
Analog output for process variable	0 to +10 V corresponds to 0 °C to 300 °C (2.4) or 0 °C to 400 °C (2.2) $I_{max} = 2 \text{ mA}$
Relays [controller output and alarm relay]	Spark quenching element Switching capacity: 250 V AC / 3 A Contact equipment: Potential-free changeover contact Potential-free normally open contact
Controller output continuous [baelz 6496/6596]	0/4–20 mA, working resistance max. 500 Ω 0/2–10 V, working resistance min. 5 kΩ
Interface	RS 485, MODBUS protocol, RTU mode 1,200 to 19,200 Baud
Data storage	Semi-conductor memory

Customized hardware or software on request.